DIN EN ISO 11177:2019-08 (E)

Vitreous and porcelain enamels - Inside and outside enamelled valves and pressure pipe fittings for untreated and potable water supply - Quality requirements and testing (ISO 11177:2019)

Contents

Page

European foreword 3

Foreword 4

Introduction 5

1 Scope 6

2 Normative references 6

3 Terms and definitions 6

4 Sampling 7

5 Quality requirements and testing procedures 7
5.1 Enamelling surface quality 7
5.2 Coat thickness 7
5.3 Hardness 7
5.4 Resistance to thermal shock 7
5.5 Corrosion resistance to water and steam 8
5.6 Corrosion resistance to citric acid 8
5.7 Corrosion and chemical resistance to acid soil 8
5.8 Corrosion and chemical resistance to sub-surface migration of enamel after impact test 8
5.9 Corrosion resistance after scratch damage 9
5.10 Corrosion resistance after abrasion damage 9
5.11 Resistance to climatic exposure and ultraviolet radiation 9
5.12 Physiological harmlessness 9

6 Test report 10