DIN EN ISO 10111:2019-04 (E)

Metallic and other inorganic coatings - Measurement of mass per unit area - Review of gravimetric and chemical analysis methods (ISO 10111:2019)

Contents

Page

European foreword 3

Foreword 4

1 Scope 5

2 Normative references 5

3 Terms and definitions 5

4 Principle 6

5 Special equipment 6

6 Preparation of test specimen 6
6.1 Size 6
6.2 Shape 6
6.3 Edge condition 6
6.4 Heat treatment 6

7 Measurement of coated area 7
7.1 Measurement method 7
7.2 Surface measuring equipment 7
7.2.1 Geometrical (projected) surface area 7
7.2.2 Surface area increase due to roughness (optional) 7
7.3 Number of measurements 7

8 Determination of mass of coating by chemical analysis 8
8.1 General 8
8.2 Restrictions 8

9 Gravimetric determination of mass of coating 8
9.1 Specimen size 8
9.2 Limitations 8
9.3 Restrictions 8
9.4 Gravimetric analysis equipment 8
9.5 Procedure 9
9.5.1 General 9
9.5.2 Difference method with dissolution of the coating 9
9.5.3 Direct weighing method with dissolution of the substrate 9
9.5.4 Difference method without dissolution 9

10 Calculations 10
10.1 Surface density 10
10.2 Thickness 10

Annex A (informative) Reagents for selective dissolution of metal layers 11

Bibliography 15