

ISO 48-9:2018 (E)

Rubber, vulcanized or thermoplastic — Determination of hardness — Part 9: Calibration and verification of hardness testers

Contents

| | |
|----------|---|
| | Foreword |
| | Introduction |
| 1 | Scope |
| 2 | Normative references |
| 3 | Terms and definitions |
| 4 | Measurands and metrological requirements for calibration and verification |
| 4.1 | Environmental conditions |
| 4.2 | Metrological requirements |
| 5 | Calibration and verification methods |
| 5.1 | Requirements to be met by the measuring instruments used for the calibration and verification methods |
| 5.2 | Outline of the calibration and verification methods to be used |
| 5.2.1 | Indentors |
| 5.2.1.1 | General |
| 5.2.1.2 | Type A durometer |
| 5.2.1.3 | Type D durometer |
| 5.2.1.4 | Type AO durometer |
| 5.2.1.5 | Type AM durometer |
| 5.2.1.6 | IRHD dead-load methods N, H, L and M and IRHD pocket meter |
| 5.2.1.7 | VLRH dead-load meter |
| 5.2.2 | Geometry of the pressure foot |
| 5.2.2.1 | Diameter/length of side of the pressure foot |
| 5.2.2.2 | Hole diameter of the pressure foot |
| 5.2.3 | Depth of indentation |
| 5.2.3.1 | Type A durometer |
| 5.2.3.2 | Type D durometer |
| 5.2.3.3 | Type AO durometer |
| 5.2.3.4 | Type AM durometer |
| 5.2.3.5 | IRHD dead-load method N |
| 5.2.3.6 | IRHD dead-load method H |
| 5.2.3.7 | IRHD dead-load method L |
| 5.2.3.8 | IRHD dead-load method M |
| 5.2.3.9 | IRHD pocket meter |
| 5.2.3.10 | VLRH dead-load meter |
| 5.2.4 | Contact force of the pressure foot |
| 5.2.4.1 | Durometers |
| 5.2.4.2 | IRHD dead-load methods N, H and L |
| 5.2.4.3 | IRHD dead-load method M |
| 5.2.4.4 | VLRH dead-load meter |
| 5.2.5 | Spring force |
| 5.2.5.1 | Type A durometer |
| 5.2.5.2 | Type D durometer |
| 5.2.5.3 | Type AO durometer |
| 5.2.5.4 | Type AM durometer |
| 5.2.5.5 | IRHD pocket meter |
| 5.2.6 | Contact and total force of IRHD dead-load instruments |
| 5.2.6.1 | IRHD dead-load methods N, H and L |

- 5.2.6.2 IRHD dead-load method M
- 5.2.6.3 VLRH dead-load method
- 5.2.7 Duration of force application

6 Calibration and verification certificate

Page count: 20