

ISO 21113:2018 (E)

Fine ceramics (advanced ceramics, advanced technical ceramics) — Test method for fracture toughness of monolithic ceramic thin plates at room temperature

Contents

	Foreword
1	Scope
2	Normative references
3	Terms and definitions
4	Principle
5	Apparatus
5.1	Bend testing machine.
5.2	Bend test fixture.
6	Test piece dimension and preparation
6.1	Shape and dimensions of test piece
6.2	Test piece preparation
6.3	Number of test piece
7	Test methods
7.1	Three or four-point bending fracture test
7.2	Measurement of thickness and width of test piece
7.3	Measurement of precrack length
8	Evaluation of validity of measured value
9	Calculation
10	Test report
Annex A	(normative) Test piece preparation for the precracked plate method
A.1	Apparatus
A.1.1	Precracking fixture.
A.1.2	Brass beam.
A.1.3	Wax.
A.1.4	Wax-removing liquid.
A.1.5	Precrack introduction loading apparatus.
A.1.6	Sonic sensor (acoustic emission sensor or stethoscope).
A.2	Introduction of precrack starter
A.3	Introduction of precrack
Annex B	(normative) Test piece preparation for the V-notch plate method
B.1	Apparatus
B.1.1	Ordinary razor blades.
B.1.2	Notch honing machine.
B.1.3	Metallographic diamond paste.
B.1.4	Lubricant.
B.1.5	Test piece support.
B.1.6	Diamond slitting saw or slitting machine.
B.2	Preparing the V-notch by machine
B.3	Measurements of both notch-root radius and notch depth
B.4	Evaluation of validity of measured value

Annex C (normative) Measurement of precrack length and evaluation of validity of measured value for the precracked plate method

- C.1 Measurement of precrack length**
- C.2 Evaluation of validity of measured value**
 - C.2.1 Permissible range of inclination of precrack front line**
 - C.2.2 Permissible range of precrack oblique advance**
 - C.2.3 Permissible range of precrack length**

Page count: 21