DIN EN ISO 17708:2018-10 (E)

Footwear - Test methods for whole shoe - Upper sole adhesion (ISO 17708:2018)

Contents

Page

European foreword ... **3**

Foreword ... **4**

1 Scope ... **5**

2 Normative references ... **5**

3 Terms and definitions ... **5**

4 Apparatus and material ... **5**

5 Sampling and conditioning ... **6**
5.1 Footwear conditioning ... 6
5.2 Number of samples ... 6
5.3 Preparation of test pieces ... 6
5.3.1 Upper-sole adhesion: construction type a ... 6
5.3.2 Upper-sole adhesion: construction types b, c, d and e ... 6
5.3.3 Sole-interlayer adhesion: construction types f and g ... 7

6 Test method ... **9**
6.1 Principle ... 9
6.2 Procedure ... 9

7 Expression of results ... 11
7.1 Determination of the upper-sole adhesion ... 11
7.2 Evaluation of the mode of the bond failure ... 11

8 Test report ... **13**

Annex A (normative) **Ageing process conditions for the upper-sole bonding test** ... **14**

Bibliography ... **15**