

ISO 20274:2017-07 (E)

Vitreous and porcelain enamels - Preparation of samples and determination of thermal expansion coefficient

Contents		Page
Foreword		iv
Introduction		v
1 Scope		1
2 Normative references		1
3 Terms and definitions		1
4 Apparatus		1
5 Requirements for the test specimen		1
6 Preparation of the test specimens		2
6.1 General		2
6.2 Production by casting		2
6.3 Production by drawing out of the melt		2
6.4 Production by sintering		3
7 Determination of the thermal expansion coefficient		3
8 Calculation and indication of the results		4
9 Test report		4
Annex A (informative) Metallic casting mould		5
Annex B (informative) Drawing from the melt		6