ISO 6145-6:2017-07 (E)

Gas analysis - Preparation of calibration gas mixtures using dynamic methods - Part 6: Critical flow orifices

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Symbols 4

5 Principle 5

6 Calculation of mass flow rate and volume flow rate 6
6.1 General 6
6.2 Calculation under ideal conditions 7
6.2.1 Calculation of mass flow rate 7
6.2.2 Calculation of volume flow rates 7
6.3 Calculation of mass flow rate using flow calibration with pure nitrogen 8
6.4 Flow rate uncertainty calculation 9
6.4.1 General 9
6.4.2 Sources of uncertainty 9
6.4.3 Uncertainty estimation 10

7 Calculation of amount of substance fraction and volume fraction and associated uncertainty evaluation 10
7.1 General 10
7.2 Amount of substance fraction calculation and associated uncertainty 10
7.2.1 Case of gases with purity 99,99 % 10
7.2.2 Case of pre-mixtures 13
7.3 Remarks about uncertainty for the amount fraction 15

8 Application to the preparation of gas mixtures 15
8.1 Example of a mixing system 15
8.2 Conditions of operation 16

9 Calibration and verification 17
9.1 General 17
9.2 Calibration of the mixing system in the flow rate 17
9.3 Calibration of the mixing system with gas mixtures for a specific gas and concentration.17 9.4 Verification of the mixing system 17

Annex A (informative) Example of calculation of isentropic coefficient, viscosity and critical flow coefficient 19

Annex B (informative) Calculation of mass and volume flow rates under real conditions 21

Annex C (informative) Example of flow calculation for toroidal critical flow orifices under ideal and real conditions 23

Annex D (informative) Calculation of mass flow rate using flow calibration with pure nitrogen: examples 25

Bibliography 27