

ISO 24213:2017-07 (E)

Metallic materials - Sheet and strip - Method for springback evaluation in stretch bending

| Contents | | Page |
|--|--|-------------|
| Foreword | | iv |
| Introduction | | v |
| 1 Scope | | 1 |
| 2 Normative references | | 1 |
| 3 Terms and definitions | | 1 |
| 4 Symbols and designations | | 3 |
| 5 Principle | | 3 |
| 6 Test apparatus | | 3 |
| 7 Test piece | | 5 |
| 8 Procedure | | 5 |
| 9 Test report | | 6 |
| Annex A (normative) Method for calculating blank holding pressure | | 7 |
| Annex B (normative) Method for calculating nominal tensile stress | | 9 |
| Annex C (normative) Device for determining radius of curvature using a dial gauge | | 10 |
| Bibliography | | 11 |