

DIN EN 16866:2018-01 (E)

Metallic and other inorganic coatings - Simultaneous thickness and electrode potential determination of individual layers in multilayer nickel deposits (STEP test)

| Contents | | Page |
|---|--|-------------|
| European foreword | | 3 |
| Introduction | | 3 |
| 1 | Scope | 5 |
| 2 | Normative references | 5 |
| 3 | Test equipment | 5 |
| 3.1 | Construction of the measuring cell | 5 |
| 3.2 | Composition of the test solution | 6 |
| 4 | Requirements | 7 |
| 5 | Sampling | 7 |
| 6 | Factors influencing measurement accuracy | 7 |
| 6.1 | Electrolyte | 7 |
| 6.2 | Conditioning | 7 |
| 6.3 | Ni deposits | 7 |
| 6.4 | Surface cleanliness | 7 |
| 6.5 | Measurement area and contact pressure | 7 |
| 6.6 | Electrical contact | 8 |
| 6.7 | Complete dissolution | 8 |
| 7 | Procedure | 8 |
| 7.1 | General | 8 |
| 7.2 | Measurement | 8 |
| 7.3 | Evaluation | 9 |
| 8 | Measurement uncertainty | 13 |
| 9 | Test report | 14 |
| Annex A (informative) Precision data obtained by a round robin test | | 15 |
| Bibliography | | 16 |