

ISO 18135:2017-04 (E)

Solid Biofuels - Sampling

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Symbols	2
5	Principle	3
6	Establishing a sampling scheme (sampling plan)	4
6.1	Principle	4
6.2	Full sampling plan	5
6.3	Brief sampling plan	5
6.4	Division of lots	5
7	Visual inspection	6
8	Number of increments	6
8.1	General	6
8.2	Primary increment variance (V_i)	7
8.3	Preparation and testing variance (VPT)	8
8.4	Overall precision (PL)	8
8.5	Calculation of number of increments per (sub-) lot	8
9	Calculation of the size of increment	10
10	Combined sample -- Calculation of the volume of the combined sample	10
11	Sampling equipment	11
11.1	General	11
11.2	Equipment for manual sampling	11
11.2.1	Sampling box for falling-stream	11
11.2.2	Scoops	12
11.2.3	Shovels	13
11.2.4	Forks	14
11.2.5	Grabs	15
11.2.6	Probes (thieves)	16
11.2.7	Pipes (spears)	16
11.2.8	Frames	17
11.2.9	Hooks	17
11.2.10	Drills (augers)	18
11.3	Equipment for mechanical sampling	19
11.3.1	Use of coal sampling standards and checking for bias	19
11.3.2	Falling-stream sampler	19
11.3.3	Cross-belt sampler	20
11.3.4	Mechanical probes	21
11.3.5	Mechanical drills	21

12	Sampling in practice	21
12.1	General	21
12.2	Methods for sampling stationary material	22
12.2.1	Sampling from small packages (<50 kg)	22
12.2.2	Sampling from containers, lorries and wagons	22
12.2.3	Sampling from stockpiles	23
12.2.4	Sampling from ships and barges	24
12.2.5	Sampling from bales	25
12.3	Methods for sampling moving material	25
12.3.1	General	25
12.3.2	Sampling from falling streams	25
12.3.3	Sampling from conveyor belts	26
12.3.4	Sampling from bucket conveyors, drag conveyors, bucket loaders or grabs	26
12.4	Sampling of roundwood	26
12.4.1	General method	26
12.4.2	Method for fast moisture-content determination	27
13	Sample generation for combined samples and laboratory samples	28
14	Performance characteristics	28
15	Handling and storage of samples	28
15.1	Packaging, storing and transport of samples	28
15.2	Identification/labelling	29
16	Samplingcertificates	29
	Annex A (informative) Modelsamplingplanandsamplingcertificate	30
	Annex B (informative) Sampling from large stockpiles	31
	Annex C (informative) Bulk densities of solid biofuels	32
	Annex D (informative) Reference values for V_i and VPT	33
	Annex E (informative) Guidelines for the number of increments to be taken	36
	Annex F (informative) Quality parameters for various solid biofuels in BIONORM projects and large shipments of wood pellets	43
	Annex G (informative) Single delivery sampling	53
	Annex H (informative) Continuous delivery sampling	54
	Bibliography	56