

ISO 12106:2017-03 (E)

Metallic materials - Fatigue testing - Axial-strain-controlled method

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Symbols	3
4.1	Specimens	3
4.2	Fatigue testing	3
4.2.1	Symbols	3
4.2.2	Subscripts	5
4.3	Expression of results	5
5	Apparatus	5
5.1	Test machine	5
5.1.1	General	5
5.1.2	Force transducer	6
5.1.3	Gripping of specimen	6
5.1.4	Alignment check	6
5.2	Strain measurement	7
5.3	Heating device and temperature measurement	8
5.4	Instrumentation for test monitoring	8
5.4.1	Recording systems	8
5.4.2	Cycle counter	9
5.5	Checking and verification	9
6	Specimens	9
6.1	Geometry	9
6.1.1	Round bars	9
6.1.2	Flat sheet products	10
6.2	Preparation of specimens	14
6.2.1	General	14
6.2.2	Machining procedure	14
6.2.3	Sampling and marking	15
6.2.4	Surface condition of specimen	15
6.2.5	Dimensional check	16
6.2.6	Storage and handling	16
7	Procedure	16
7.1	Laboratory environment	16
7.2	Test machine control	16
7.3	Mounting of the specimen	17
7.4	Cycle shape -- Strain rate or frequency of cycling	17
7.5	Start of test	18
7.5.1	Preliminary measurements	18
7.5.2	Test commencement	19
7.6	Number of specimens	19
7.7	Data recording	19

7.7.1	Stress-strain hysteresis loops	19
7.7.2	Data acquisition	19
7.8	End of test	20
7.9	Failure criteria	20
8	High-temperature strain-controlled creep-fatigue testing	22
9	Expression of results	23
9.1	Basic data (recorded data (see 7.7))	23
9.2	Analysis of low-cycle fatigue results at $R_e = -1$	23
9.2.1	Distinction between different types of strain values	23
9.2.2	Determination of fatigue life (see 7.9)	24
9.2.3	Stress-strain and strain-fatigue life relationships	24
9.3	Analysis of creep-fatigue results	25
10	Test report	25
10.1	General	25
10.2	Purpose of the test	26
10.3	Material	26
10.4	Specimen	26
10.5	Test methods	26
10.6	Test conditions	27
10.7	Presentation of results	27
10.7.1	Presentation of single test results	27
10.7.2	Presentation of results of test series	28
10.8	Values to be stored in a low-cycle fatigue database	29
	Annex A (informative) Measurement uncertainty	31
	Annex B (informative) Examples of graphical presentation of results	33
	Bibliography	37