

DIN EN ISO 2082:2017-12 (E)

Metallic and other inorganic coatings - Electroplated coatings of cadmium with supplementary treatments on iron or steel (ISO 2082:2017)

Contents	Page
European foreword	3
Foreword	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms, definitions, abbreviated terms and symbols	7
3.1 Terms and definitions.....	7
3.2 Abbreviated terms.....	7
3.3 Symbols.....	7
4 Information to be supplied by the purchaser to the electroplater	8
4.1 Essential information.....	8
4.2 Additional information.....	8
5 Designation	8
5.1 General.....	8
5.2 Designation specification.....	9
5.3 Designation of the basis material.....	10
5.4 Designation of heat treatment requirements.....	10
6 Requirements	10
6.1 Appearance.....	10
6.2 Thickness.....	10
6.3 Conversion coatings and other supplementary treatments.....	11
6.4 Adhesion of cadmium and chromate coatings.....	11
6.5 Accelerated corrosion testing.....	11
6.5.1 Neutral salt spray test.....	11
6.5.2 Corrosion rating.....	12
6.6 Stress relief heat treatment before cleaning and metal deposition.....	12
6.7 Hydrogen-embrittlement-relief heat treatment after electroplating.....	12
6.8 Sampling.....	13
Annex A (normative) Designation of supplementary treatments	14
Annex B (normative) Measurement of average thickness of coating on small articles	16
Annex C (informative) Additional information on corrosion resistance, rinsing and drying, processing parts in bulk and dyeing of chromate conversion coatings	17
Bibliography	18