

ISO 19487:2016-12 (E)

Metallic and other inorganic coatings - Electrodeposited nickel-ceramics composite coatings

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Designation	2
5	Requirements	2
5.1	Special test specimens	2
5.2	Appearance and surface roughness	2
5.3	Thickness	3
5.4	Hardness	3
5.5	Adhesion	3
5.6	Porosity	3
5.7	Stress relief heat treatments	3
5.8	Hydrogen embrittlement relief	4
5.9	Peening	4
5.10	Internal stress	4
5.11	Ductility	4
6	Sampling	5
Annex A (normative) Test methods for determining thickness		6
Annex B (informative) Typical composition and operating conditions of Watts and nickel sulphamate solutions, and mechanical properties of nickel electrodeposited from those solutions		7
Bibliography		8