ISO 23529:2016-11 (E)

Rubber - General procedures for preparing and conditioning test pieces for physical test methods

Contents

Page

Foreword v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Identificationandrecordkeeping 1

5 Standard laboratory conditions 2
5.1 Standard laboratory temperature 2
5.2 Standard laboratory humidity 2
5.3 Other conditions 2

6 Storage of samples and test pieces 2

7 Preparation of test pieces 3
7.1 Test piece thickness 3
7.2 Thickness adjustment 3
7.2.1 General 3
7.2.2 Techniques 3
7.2.3 Equipment for test piece preparation 4
7.3 Test piece cutters 5
7.3.1 General 5
7.3.2 Fixed-blade cutters 5
7.3.3 Replaceable-blade cutters 6
7.3.4 Rotary cutters 6
7.4 Maintenance of cutters 6
7.5 Preparation of test pieces by moulding 6
7.5.1 Test sheets 6
7.5.2 Test pieces 6
7.5.3 Thermoplastic materials 6
7.6 Preparation of unvulcanized test pieces 7

8 Conditioning 7
8.1 General 7
8.2 Conditioning times for subnormal or elevated temperatures 7

9 Measurement of the dimensions of test pieces 7
9.1 Method A -- For dimensions less than 30 mm 7
9.2 Method B -- For dimensions of 30 mm and up to and including 100 mm 8
9.3 Method C -- For dimensions over 100 mm 8
9.4 Method D -- Non-contact method 8

10 Conditions of test 9
10.1 Duration of test 9
10.2 Temperature and humidity 9
10.2.1 Standard laboratory temperature and humidity 9
10.2.2 Other test temperatures 9

11 Test chambers 10
11.1 General requirements for temperature-controlled chambers 10
11.2 Chambers operating at elevated temperatures 11
11.2.1 Chambers with gaseous heat-transfer media 11
11.2.2 Chambers with liquid heat-transfer media 11
11.2.3 Fluidized beds 11
11.3 Chambers operating at subnormal temperatures 11
11.3.1 Mechanically refrigerated units 11
11.3.2 Solid carbon dioxide units (direct-cooling type) 11
11.3.3 Solid carbon dioxide units (indirect-cooling type) 11
11.3.4 Packaged refrigeration units 11
11.3.5 Liquid nitrogen 11

12 Test report 12

Annex A (normative) Conditioning times for rubber test pieces 13

Bibliography 16