DIN EN ISO 20339:2017-08 (E)

Non-destructive testing - Equipment for eddy current examination - Array probe characteristics and verification (ISO 2 0339:2017)

Contents

Page

European foreword 4

Foreword 5

1 Scope 6

2 Normative references 6

3 Terms and definitions 6

4 Probe and interconnecting elements characteristics 7
- 4.1 General characteristics 7
  - 4.1.1 Application 7
  - 4.1.2 Probe types 7
  - 4.1.3 Interconnecting elements 7
  - 4.1.4 Physical characteristics 7
  - 4.1.5 Safety 8
  - 4.1.6 Environmental conditions 8
- 4.2 Electrical characteristics 8
- 4.3 Functional characteristics 8

5 Verification 9
- 5.1 Level of verifications 9
- 5.2 Characteristics to be verified 9

6 Measurement of electrical and functional characteristics of an array probe 10
- 6.1 Electrical characteristics 10
  - 6.1.1 General 10
  - 6.1.2 Measurement conditions 10
  - 6.1.3 Impedance of coil elements 10
  - 6.1.4 Impedance of a pattern 10
  - 6.1.5 Channel assignment — Sequencing 11
  - 6.1.6 Cross-talk 11
- 6.2 Functional characteristics 11
  - 6.2.1 General 11
  - 6.2.2 Measurement conditions 11

7 Surface array probes 13
- 7.1 Reference blocks 13
- 7.2 Probe motion 14
- 7.3 Reference signal — Normalization 14
- 7.4 Edge effect (measurable in the case of simple geometry, e.g. metal sheets, disks) 15
- 7.5 Response to a slot 16
- 7.6 Response to a hole 17
- 7.7 Length of coverage 17
- 7.8 Variation in sensitivity between patterns 17
- 7.9 Minimum slot length for constant probe response 18
- 7.10 Lift-off effect 18
- 7.11 Effect of probe clearance on slot response 18
- 7.12 Effective depth of detection of a sub-surface slot 19
- 7.13 Resolution 19
- 7.14 Defective element or pattern 19

8 Coaxial array probes 19
8.1 General conditions 19
8.2 Reference blocks 19
8.3 Reference signal 20
8.4 Absence of defective elements 22
8.5 Position mark of the probe (mainly for positioning) 22
8.6 End effect 22
8.7 Length of coverage 22
8.8 Homogeneity of axial response 23
8.9 Eccentricity effect 24
8.10 Fill effect 24
8.11 Effective depth of penetration 24
8.12 Effective depth of detection under ligament 24
9 Influence of interconnecting elements 24
Annex A (informative) **Simulation of surface probe resolution 25**