

# ISO 13909-4:2016-07 (E)

## Hard coal and coke - Mechanical sampling - Part 4: Coal - Preparation of test samples

<b>Contents</b>		<b>Page</b>
Foreword .....		v
Introduction .....		vi
1	Scope .....	1
2	Normative references .....	1
3	Terms and definitions .....	1
4	Precision of sample preparation .....	1
5	Constitution of a sample .....	2
5.1	Introduction .....	2
5.2	Combination of increments .....	2
5.2.1	Time-basis sampling .....	2
5.2.2	Mass-basis sampling .....	2
5.3	Combination of samples .....	3
6	Division .....	3
6.1	General .....	3
6.2	Mechanical methods .....	10
6.2.1	General .....	10
6.2.2	Mass of cut .....	10
6.2.3	Interval between cuts .....	10
6.2.4	Division of individual increments .....	10
6.2.5	Division of samples .....	13
6.3	Manual methods .....	14
6.3.1	Riffle method .....	14
6.3.2	Flattened-heap method .....	15
6.3.3	Strip-mixing and splitting method .....	17
7	Reduction .....	18
7.1	General .....	18
7.2	Reduction mills .....	18
8	Mixing .....	18
9	Air-drying .....	18
10	Preparation of samples for specific tests .....	19
10.1	Types of test samples .....	19
10.2	Preparation of samples for determination of total moisture only .....	19
10.2.1	General .....	19
10.2.2	Storage .....	21
10.2.3	Sample reduction .....	21
10.2.4	Sample division .....	22
10.3	Preparation of samples for general analysis only .....	22
10.3.1	General .....	22
10.3.2	Air-drying .....	22
10.3.3	Reduction and division .....	22
10.4	Common samples .....	23

10.4.1	General .....	23
10.4.2	Extraction of moisture sample by mechanical division .....	24
10.4.3	Extraction of moisture sample by manual method .....	24
10.5	Preparation of size-analysis sample .....	25
10.6	Preparation of samples for other tests .....	26
11	Reserve sample .....	27
12	Design of equipment for preparation .....	27
12.1	Dividers .....	27
12.2	Design of cutters for falling-stream dividers .....	27
12.2.1	General .....	27
12.2.2	Cutter velocity .....	28
12.3	Preparation systems .....	28
12.3.1	General .....	28
12.3.2	Design criteria .....	28
12.3.3	Abnormal operation .....	29
12.4	Provision for checking for precision .....	29
12.5	Provision for testing for bias .....	29
	Bibliography .....	30