ISO 18081:2016-06 (E)

Non-destructive testing - Acoustic emission testing (AT) - Leak detection by means of acoustic emission

Contents

Page

Foreword v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Personnelqualification 2

5 Principle of acoustic emission method 2
5.1 The AE phenomenon 2
5.2 Influence of different media and different phases 3
5.3 Influence of pressure differences 4
5.4 Influence of geometry of the leak path 4
5.5 Influence of wave propagation 4

6 Applications 5

7 Instrumentation 5
7.1 General requirements 5
7.2 Sensors 5
7.2.1 Typical frequency ranges (band widths) 5
7.2.2 Mounting method 6
7.2.3 Temperature range, wave guide 6
7.2.4 Intrinsic safety 6
7.2.5 Immersed sensors 6
7.2.6 Integral electronics (amplifier, RMS converter, ASL converter, band pass) 6
7.3 Portable and non-portable AT instruments 6
7.4 Single and multichannel AT equipment 6
7.4.1 Single-channel systems 6
7.4.2 Multi-channel systems 6
7.5 Measuring features (RMS, ASL vs. hit or continuous AE vs. burst AE) 7
7.6 Verification using artificial leak noise sources 7

8 Test steps for leak detection 7
8.1 Sensor application 7
8.2 Measured features 8
8.3 Background noise 8
8.3.1 Environmental noise 8
8.3.2 Process noise 8
8.4 Data acquisition 8

9 Location procedures 9
9.1 General considerations 9
9.2 Single sensor location based on AE wave attenuation 9
9.3 Multi-sensor location based on t values (linear, planar) 9
9.3.1 Threshold level and peak level timing method 9
9.3.2 Cross correlation method 10
9.4 Wave type and wave mode based location 11

10 Data presentation 11
10.1 Numerical data presentation (level-meter) 11
10.2 Parametric dependent function (e.g. pressure) 11
10.3 Frequency spectrum 12

11 Data interpretation 12
11.1 Leak validation 12
11.1.1 On-site (during test) and off-site (post analysis) 12
11.1.2 Correlation with pressure 12
11.1.3 Rejection of false indications 12
11.2 Leakage rate estimation 13
11.3 Demands on follow-up actions 13

12 Quality management documents 13
12.1 Test procedure 13
12.2 Test instruction 13

13 Test documentation and reporting 14
13.1 Test documentation 14
13.2 Test report 15

Annex A (normative) Examples of leak detection 16

Bibliography 28