

DIN EN ISO 19598:2017-04 (E)

Metallic coatings - Electroplated coatings of zinc and zinc alloys on iron or steel with supplementary Cr(VI)-free treatment (ISO 19598:2016)

Contents		Page
European foreword		3
Foreword		4
Introduction		5
1 Scope		6
2 Normative references		6
3 Terms and definitions		6
4 Designation		7
4.1 Electrodeposited coatings		7
4.2 Passivation		7
4.3 Post treatment		7
4.4 Significant (functional) surfaces		8
4.5 Examples of designations		8
5 Information to be supplied by the purchaser to the electroplater		8
6 Basis materials		9
7 Coating and processing		9
7.1 Surface preparation and deposition of zinc or zinc-alloy coating		9
7.2 Supplementary treatments		9
7.2.1 Passivation layers		9
7.2.2 Post treatment		10
7.3 Barrel-/rack-plating (handling of parts)		10
7.3.1 Barrel electroplating		10
7.3.2 Rack electroplating		10
7.4 Hydrogen embrittlement		10
7.4.1 Basic factors		10
7.4.2 Choice of procedure		11
8 Requirements to be met by coatings and test methods		12
8.1 Thickness		12
8.2 Adhesion		12
8.3 Absence of Cr(VI)		13
8.4 Accelerated corrosion testing		13
8.4.1 General		13
8.4.2 Minimum corrosion resistance of passivated zinc and zinc-alloy coatings		13
9 Test report		15
9.1 General information		15
9.2 Coatings on materials having a tensile strength $\geq 1\ 000\ \text{N/mm}^2$		15
9.3 Test results		15
Bibliography		16