

DIN EN ISO 4519:2016-08 (E)

Electrodeposited metallic coatings and related finishes - Sampling procedures for inspection by attributes (ISO 4519:1980)

Contents	Page
European foreword.....	3
Foreword	4
1 Scope and field of application.....	5
2 References	5
3 Definitions	5
4 Product submission.....	8
4.1 Lot.....	8
4.2 Formation of lots	8
4.3 Lot size	8
4.4 Presentation of lots	8
5 Acceptance and rejection	8
5.1 Responsibility for tests	8
5.2 Acceptability of lots.....	8
5.3 Defective items.....	8
5.4 Resubmitted lots	9
6 Selection of samples (sampling)	9
6.1 Sample.....	9
6.2 Representative sampling.....	9
6.3 Lot size	9
6.4 Time of sampling.....	9
7 Sampling plans	10
7.1 Sampling plan	10
7.2 Types of sampling plan	10
8 Determination of acceptability	12
8.1 Percent defective inspection.....	12
8.2 Single sampling plan	12
8.3 Single isolated lots.....	12
Annex A Drawing of samples.....	16
A.1 Random sampling	16
A.2 Constant-interval sampling.....	16
A.3 Stratified sampling (sub-lot sampling)	17