ISO 11177:2016-02 (E)

Vitreous and porcelain enamels - Inside and outside enamelled valves and pressure pipe fittings for untrea ted and potable water supply - Quality requirements and testing

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Sampling 2

5 Quality requirements and testing procedures 2
5.1 Enamelling surface quality 2
5.2 Coat thickness 2
5.3 Hardness 2
5.4 Resistance to thermal shock 2
5.5 Corrosion resistance to water and steam 2
5.6 Corrosion resistance to citric acid 3
5.7 Corrosion and chemical resistance to acid soil 3
5.8 Corrosion and chemical resistance to sub-surface migration of enamel after impact test 3
5.9 Corrosion resistance after scratch damage 3
5.10 Corrosion resistance after abrasion damage 4
5.11 Resistance to climatic exposure and ultraviolet radiation 4
5.12 Physiological harmlessness 4

6 Test report 4

Bibliography 6