

DIN EN ISO 28765:2016-10 (E)

Vitreous and porcelain enamels - Design of bolted steel tanks for the storage or treatment of water or municipal or industrial effluents and sludges (ISO 28765:2016)

Contents		Page
European foreword		4
Foreword		5
1	Scope	6
2	Normative references	6
3	Terms and definitions	7
4	Symbols and abbreviated terms	9
5	Units	10
6	Information and requirements to be agreed and documented	11
	6.1 General.....	11
	6.2 Information to be provided by the purchaser.....	11
	6.3 Information to be provided by the designer.....	12
7	Applicable standards	12
8	Loads	12
	8.1 General.....	12
	8.2 Contents.....	13
	8.2.1 General.....	13
	8.2.2 Freeboard.....	13
	8.2.3 Hydrostatic pressure.....	13
	8.2.4 Axial wall forces.....	13
	8.2.5 Filling and discharging.....	13
	8.3 Tank structure.....	14
	8.4 Roof.....	14
	8.5 Equipment loads.....	14
	8.5.1 General.....	14
	8.5.2 Static load.....	14
	8.5.3 Dynamic load.....	14
	8.6 Access.....	14
	8.7 Environmental.....	15
	8.7.1 General.....	15
	8.7.2 Seismic action.....	15
	8.7.3 Wind.....	15
	8.7.4 Snow.....	15
	8.7.5 Ice.....	15
	8.8 Ancillary items.....	15
9	Design	15
	9.1 General.....	15
	9.2 Steel.....	16
	9.2.1 Specification.....	16
	9.2.2 Effects of the enamelling process.....	16
	9.3 Tank.....	16
	9.3.1 Load factors.....	16
	9.3.2 Tank walls.....	17
	9.3.3 Tank roof.....	20
	9.3.4 Attachment of walls to floor.....	20
	9.3.5 Tank floor.....	20
	9.3.6 Ancillary items.....	21
	9.3.7 Cathodic protection.....	21

9.4	Openings.....	21
9.4.1	Access manway.....	21
9.4.2	Pipe connections.....	21
9.4.3	Overflows.....	21
9.4.4	Reinforcement of manways and pipe connections in the tank shell.....	22
9.4.5	Connections in the roof.....	22
9.5	Effects of accidents.....	22
9.5.1	Risk assessment.....	22
9.5.2	Explosions.....	22
9.5.3	Uncontrolled fluctuation in input stream characteristics.....	23
10	Vitreous-enamel coating.....	23
10.1	Vitreous enamel.....	23
10.2	Coating.....	23
10.3	Vitreous-enamel quality.....	23
10.3.1	Preparation and test frequency.....	23
10.3.2	Inspection.....	23
10.3.3	On-site rectification.....	24
10.4	Protection during shipping.....	28
10.5	Maintenance.....	28
11	Installation.....	28
11.1	General guidance.....	28
11.2	Foundations.....	28
11.3	Inspection of the vitreous-enamel coating at the construction site.....	28
12	Disinfection.....	28
	Bibliography.....	29