

ISO 28764:2015-11 (E)

Vitreous and porcelain enamels - Production of specimens for testing enamels on sheet steel, sheet aluminium and cast iron

| Contents | | Page |
|--------------------|---|-------------|
| Foreword | | iv |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Designation | 1 |
| 4 | Specimens from production articles | 1 |
| 4.1 | Requirements for the articles used | 1 |
| 4.2 | Shape and dimensional requirements | 2 |
| 4.3 | Preparation | 2 |
| 5 | Specially produced specimens | 2 |
| 5.1 | Shape, dimension and substrate requirements | 2 |
| 5.1.1 | General | 2 |
| 5.1.2 | Steel substrate | 2 |
| 5.1.3 | Cast iron substrate | 2 |
| 5.1.4 | Aluminium substrate | 3 |
| 5.1.5 | Other substrates | 3 |
| 5.2 | Enamelling of specimens | 3 |
| 5.2.1 | General | 3 |
| 5.2.2 | Steel enamelling | 3 |
| 5.2.3 | Cast iron enamelling | 4 |
| 5.2.4 | Aluminium enamelling | 4 |
| 5.2.5 | Enamelling of other substrates | 4 |
| 5.3 | Surfaces of enamelled specimens | 4 |
| Bibliography | | 5 |