

DIN ISO 13067:2015-12 (E)

Microbeam analysis - Electron backscatter diffraction - Measurement of average grain size (ISO 13067:2011)

| Contents | Page |
|---------------------------------------------------------------------------------------|------|
| National foreword | 3 |
| National Annex NA (informative) Bibliography | 4 |
| Introduction | 5 |
| 1 Scope | 6 |
| 2 Normative references | 6 |
| 3 Terms and definitions | 6 |
| 3.1 Terminology associated with EBSD measurement of grain size..... | 6 |
| 3.2 Terminology associated with grains and grain boundaries determined via EBSD | 8 |
| 3.3 Terminology associated within grain size measurement..... | 9 |
| 3.4 Terminology associated with data correction and uncertainty of EBSD maps..... | 10 |
| 4 Acquiring a map by EBSD for grain size measurement | 10 |
| 4.1 Hardware requirements | 10 |
| 4.2 Software requirements..... | 11 |
| 5 Acquiring the map for grain sizing by EBSD | 11 |
| 5.1 Specimen preparation..... | 11 |
| 5.2 Defining specimen axes | 11 |
| 5.3 Stage positioning and calibration..... | 11 |
| 5.4 Linear calibration..... | 11 |
| 5.5 Preliminary examination..... | 12 |
| 5.6 Choice of step size..... | 12 |
| 5.7 Determination of the level of angular accuracy needed ^{[7][8]} | 12 |
| 5.8 Choice of areas to be mapped and map size | 14 |
| 5.9 Considerations when examining plastically deformed materials | 14 |
| 6 Analytical procedure | 15 |
| 6.1 Definition of boundaries | 15 |
| 6.2 Post-acquisition treatment of raw data | 16 |
| 6.3 Data-cleaning steps | 16 |
| 6.4 Measurement of grain size..... | 19 |
| 6.5 Representation of data..... | 19 |
| 7 Measurement uncertainty | 20 |
| 8 Reporting of analysis results | 20 |
| Annex A (informative) Grain size measurement..... | 21 |
| Bibliography | 23 |