

ISO 16859-3:2015-09 (E)

Metallic materials - Leeb hardness test - Part 3: Calibration of reference test blocks

| Contents | | Page |
|---|--|-------------|
| Foreword | | iv |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Manufacture of reference test blocks | 1 |
| 4 | Calibration machine | 2 |
| 4.1 | General | 2 |
| 4.2 | Traceability | 2 |
| 4.3 | Requirements on calibration machines | 2 |
| 4.4 | Calibration of calibration machines | 3 |
| 5 | Calibration procedure | 4 |
| 6 | Number of test indentations | 4 |
| 7 | Uniformity of hardness | 4 |
| 8 | Marking | 6 |
| 9 | Validity | 6 |
| Annex A (normative) Requirements for Leeb hardness calibration machines | | 7 |
| Annex B (informative) Measurement uncertainty of reference test block | | 8 |
| Annex C (informative) Examples of reference test block | | 12 |
| Bibliography | | 13 |