

ISO 289-1:2015-09 (E)

Rubber, unvulcanized - Determinations using a shearing-disc viscometer - Part 1: Determination of Mooney viscosity

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Principle	1
4	Apparatus	1
4.1	Typical shearing-disc viscometer	1
4.2	Dies	2
4.3	Rotor	2
4.4	Heating device	2
4.5	Temperature-measurement system	5
4.6	Die-closure system	5
4.7	Torque-measurement device and calibration of the device	6
5	Preparation of test piece	7
6	Temperature and duration of test	7
7	Procedure	7
8	Expression of results	8
9	Precision	8
10	Test report	8
Annex A (informative) Precision statement		10
Annex B (informative) Heat-stable film for Mooney viscosity measurements		13
Annex C (normative) Calibration schedule		16