

DIN EN ISO 2061:2015-12 (E)

Textiles - Determination of twist in yarns - Direct counting method (ISO 2061:2015)

Contents	Page
European foreword.....	3
1 Scope	4
2 Normative references	4
3 Terms and definitions	5
4 Principle	5
5 Apparatus	6
6 Standard atmosphere	6
7 Sampling	6
8 Test specimens	7
8.1 Length.....	7
8.1.1 Single spun yarns.....	4
8.1.2 Single multifilament, plied, and cabled yarns.....	4
8.2 Selection.....	7
8.3 Number of test specimens.....	7
9 Procedure 1 — Determination of the direction of twist	8
10 Procedure 2 — Determination of the amount of twist	9
10.1 Preliminary procedure.....	9
10.2 Single, spun yarn.....	9
10.3 Single, multifilament yarns.....	9
10.4 Plied yarns.....	10
10.5 Cabled yarns.....	10
11 Calculation of results	11
11.1 Average twist per specimen.....	11
11.2 Average twist per sample.....	11
11.3 Variation of observations.....	11
11.4 Change in length on untwisting.....	11
11.5 Twist factor (α).....	12
12 Expression of results	12
13 Test report	12
13.1 General.....	12
13.2 Single yarns.....	12
13.3 Plied yarns.....	13
13.4 Cabled yarns.....	13
Annex A (informative) Suggested procedure for sampling	15
Bibliography	16