

ISO 2061:2015-07 (E)

Textiles - Determination of twist in yarns - Direct counting method

| Contents | | Page |
|------------------------------|---|-------------|
| Foreword | | iv |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 2 |
| 4 | Principle | 2 |
| 5 | Apparatus | 3 |
| 6 | Standard atmosphere | 3 |
| 7 | Sampling | 3 |
| 8 | Test specimens | 4 |
| 8.1 | Length | 4 |
| 8.1.1 | Single spun yarns | 4 |
| 8.1.2 | Single multifilament, plied, and cabled yarns | 4 |
| 8.2 | Selection | 4 |
| 8.3 | Number of test specimens | 4 |
| 9 | Procedure 1 -- Determination of the direction of twist | 5 |
| 10 | Procedure 2 -- Determination of the amount of twist | 6 |
| 10.1 | Preliminary procedure | 6 |
| 10.2 | Single, spun yarn | 6 |
| 10.3 | Single, multifilament yarns | 6 |
| 10.4 | Plied yarns | 7 |
| 10.5 | Cabled yarns | 7 |
| 11 | Calculation of results | 8 |
| 11.1 | Average twist per specimen | 8 |
| 11.2 | Average twist per sample | 8 |
| 11.3 | Variation of observations | 8 |
| 11.4 | Change in length on untwisting | 8 |
| 11.5 | Twist factor () | 9 |
| 12 | Expression of results | 9 |
| 13 | Test report | 9 |
| 13.1 | General | 9 |
| 13.2 | Single yarns | 9 |
| 13.3 | Plied yarns | 10 |
| 13.4 | Cabled yarns | 10 |
| Annex A (informative) | Suggested procedure for sampling | 12 |
| Bibliography | | 13 |