

DIN EN 15274:2015-06 (E)

General purpose adhesives for structural assembly - Requirements and test methods

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Terms and definitions	5
4	Performance characteristics for intended uses	6
4.1	General	6
4.2	Sampling	7
5	Requirements	7
5.1	Production control requirements	7
5.2	Performance requirements	7
5.3	Sampling	8
6	Assessment and verification of constancy of performance (AVCP)	8
6.1	General	8
6.2	Type testing	8
6.2.1	General	8
6.2.2	Test samples, testing and compliance criteria	9
6.2.3	Test reports	9
6.2.4	Shared other party results	10
6.2.5	Cascading determination of the product type results	10
6.3	Factory production control (FPC)	11
6.3.1	General	11
6.3.2	Requirements	12
6.3.3	Product specific requirements	14
6.3.4	Initial inspection of factory and of FPC	14
6.3.5	Continuous surveillance of FPC	15
6.3.6	Procedure for modifications	15
6.3.7	One-off products, pre-production products (e.g. prototypes) and products produced in very low quantity	15
Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Regulation		17
ZA.1 Scope and relevant characteristics		17
ZA.2 Procedure for AVCP of general purpose adhesives		18
ZA.2.1 System of AVCP		18
ZA.2.2 Declaration of performance (DoP)		19
ZA.2.2.1 General		19
ZA.2.2.2 Content		19
ZA.2.2.3 Example of DoP		20
ZA.3 CE marking and labelling		21
Bibliography		24