DIN EN 15307:2015-04 (E)

Adhesives for leather and footwear materials - Sole-upper bonds - Minimum strength requirements

Contents

Page

Foreword 3

1 Scope 5

2 Normative references 5

3 Terms and definitions 5

4 Principle 5

5 Minimum strength requirements 6
5.1 Classification 6
5.2 Specifications 6
5.2.1 Peel resistance after 4 d at (23 ± 2)°C 6
5.2.2 Initial peel resistance at (23 ± 2) ° C 6
5.2.3 Creep resistance under constant load at (50 ± 2) ºC 6
5.2.4 Ageing test 6

6 Test methods 7
6.1 Types of tests 7
6.1.1 Peel tests at (23 ± 2) °C 7
6.1.2 Peel test at (50 ± 2) °C for 10 min at a constant load of 1,5 kg ("creep test") 7
6.1.3 Ageing test 7
6.2 Material identification 7
6.3 Adhesive identification 7
6.4 Preparation of test pieces 7
6.5 Storage of test pieces 7
6.6 Procedures and evaluation 7

7 Test report 8

Annex A (informative) Reference test adhesives and reference test materials 9