

DIN EN 12326-1:2014-11 (E)

Slate and stone for discontinuous roofing and external cladding - Part 1: Specifications for slate and carbonate slate

Contents	Page
Foreword	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	7
4 Symbols and abbreviations	8
5 Requirements	9
5.1 Origin and petrography	9
5.2 Thickness	9
5.2.1 General	9
5.2.2 Nominal thickness	9
5.2.3 Individual thickness	9
5.3 Characteristic modulus of rupture	12
5.4 Grain	12
5.5 Water absorption	12
5.6 Freeze-thaw resistance (for slates with water absorption > 0,6)	13
5.7 Thermal cycle resistance	13
5.8 Apparent calcium carbonate content	13
5.9 Sulfur dioxide exposure test	13
5.10 Non-carbonate carbon content	14
5.11 Defects	14
5.12 Other dimensions	14
5.12.1 General	14
5.12.2 Deviation of length and width	14
5.12.3 Deviation from edge straightness	15
5.12.4 Deviation from rectangularity	15
5.12.5 Deviation from flatness	15
5.12.6 Format of random slates and special shaped slates	16
5.13 Fire	16
5.13.1 External fire performance	16
5.13.2 Reaction to fire performance	16
5.14 Release of dangerous substances	17
6 Assessment and verification of constancy of performance - AVCP	17
6.1 General	17
6.2 Number of slates required for type tests and factory production control	18
6.3 Testing frequency	18
6.4 Type testing	20
6.4.1 General	20
6.4.2 Test Reports	20
6.5 Factory production control (FPC)	20
6.5.1 General	20
6.5.2 Product related requirements	20
6.5.3 Procedures in case of nonconformity and/or complaint	21

7	Marking, labelling and packaging	23
	Annex A (informative) Appearance of slates	24
A.1	Colour	24
A.2	Marks	24
	Annex B (informative) Guidance for the calculation of the basic individual thickness of slates	25
B.1	Calculation of the basic individual thickness of slates	25
B.2	National X factors	26
B.3	Example calculations for minimum thickness of slates	26
B.3.1	Nominal thickness	26
B.3.2	Examples for the calculation of nominal thickness	26
	Annex C (informative) General guidance on the installation of slates	30
	Annex D (informative) Format for the accompanying commercial document	31
	Annex E (informative) Method to estimate the nominal thickness of packed slates epc)	35
E.1	Principle	35
E.2	Apparatus	35
E.3	Preparation of test pieces	35
E.4	Procedure	35
E.5	Expression of results	35
E.6	Test report	35
	Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Regulation	36
Z.A.1	Scope and relevant characteristics	36
Z.A.2	Procedure for AVCP of the slate and carbonate slate for discontinuous roofing and external cladding	39
Z.A.2.1	Systems of AVCP	39
Z.A.2.2	Declaration of performance (DoP)	41
Z.A.2.2.1	General	41
Z.A.2.2.2	Content	42
Z.A.2.2.3	Example of DoP	43
Z.A.3	CE marking marking and labelling	45
	Bibliography	47