DIN EN ISO 10675-2:2013-12 (E)

Non-destructive testing of welds - Acceptance levels for radiographic testing - Part 2: Aluminium a nd its alloys (ISO 10675-2:2010)

Contents

Page

Foreword 3

1 Scope 4

2 Normative references 4

3 Radiographic technique 4

4 General 5

5 Acceptance levels 5

Annex A (informative) Guide to the limitations of radiographic testing 8

A.1 Volumetric imperfections in butt welds 8
A.2 Cracks in butt welds 8
A.3 Planar imperfections in butt welds 8

Annex B (informative) Examples for determination of percentage (%) of imperfections 9

Annex C (informative) Sum of acceptable areas 11

Bibliography 13