

ISO 18899:2013-07 (E)

Rubber - Guide to the calibration of test equipment

| Contents | | Page |
|-----------------|---|-------------|
| Foreword | | v |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 1 |
| 4 | Principles of calibration | 2 |
| 5 | Calibration systems | 2 |
| 6 | Traceability | 2 |
| 7 | Calibration intervals | 2 |
| 8 | Records | 3 |
| 9 | Guide to the expression of uncertainty | 3 |
| 10 | Conditioning | 3 |
| 11 | Procedures | 3 |
| 12 | Expression of results | 4 |
| 13 | Calibration records | 4 |
| 14 | Electrical measurements | 4 |
| 14.1 | Current | 4 |
| 14.2 | Voltage | 5 |
| 14.3 | Frequency and bandwidth | 5 |
| 14.4 | Resistance | 5 |
| 14.5 | Wattage | 5 |
| 14.6 | Chart recorders | 5 |
| 15 | Dimensional measurements | 6 |
| 15.1 | Length-measuring instruments | 6 |
| 15.2 | Linear dimensions | 6 |
| 15.3 | Profiles | 6 |
| 15.4 | Extension, compression, and deflection | 6 |
| 15.5 | Finish, roughness, and flatness | 6 |
| 15.6 | Sieves, mesh, and pore size | 7 |
| 15.7 | Area | 7 |
| 15.8 | Volume | 7 |
| 15.9 | Angle | 7 |
| 15.10 | Levelling | 7 |
| 15.11 | Centre of percussion | 7 |
| 16 | Fluids: flow, pressure, viscosity, and density measurements | 7 |
| 16.1 | Flow meters | 7 |
| 16.2 | Devices producing a specified flow rate | 7 |

| | | |
|------|---|----|
| 16.3 | Air exchange rate | 8 |
| 16.4 | Pressure transducers | 8 |
| 16.5 | Manometers | 8 |
| 16.6 | Devices producing a specified pressure | 8 |
| 16.7 | Density | 8 |
| 17 | Optical measurements | 8 |
| 17.1 | Irradiance | 8 |
| 17.2 | Refractometers | 8 |
| 17.3 | Colour-measuring instruments | 9 |
| 18 | Temperature measurements | 9 |
| 19 | Chemical analysis and reference materials | 9 |
| 19.1 | Glassware | 9 |
| 19.2 | pH-meters | 9 |
| 19.3 | Reference materials | 9 |
| 20 | Relative-humidity measurements | 9 |
| 21 | Force measurements | 10 |
| 21.1 | Tensile-, flexural-, and compression-testing machines | 10 |
| 21.2 | Force transducers | 10 |
| 21.3 | Devices producing a specified force | 10 |
| 21.4 | Torque | 10 |
| 21.5 | Energy | 10 |
| 21.6 | Inertia | 10 |
| 22 | Mass measurements | 10 |
| 22.1 | Balances | 10 |
| 22.2 | Weights | 11 |
| 23 | Miscellaneous measurements | 11 |
| 23.1 | Timers, clocks, etc | 11 |
| 23.2 | Time intervals | 11 |
| 23.3 | Frequency and counters | 11 |
| 23.4 | Velocity | 11 |
| 23.5 | Tachometers | 11 |
| 23.6 | Rate of heating or cooling | 12 |
| 24 | Calibration schedules | 12 |
| | Annex A (informative) Calibration intervals | 13 |
| | Bibliography | 15 |