

DIN EN ISO 5579:2014-04 (E)

Non-destructive testing - Radiographic testing of metallic materials using film and X- or gamma rays - Basic rules (I SO 5579:2013)

Contents		Page
Foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Classification of radiographic techniques	6
5	General	7
5.1	Personnel qualification	7
5.2	Protection against ionizing radiation	7
5.3	Surface preparation and stage of manufacture	7
5.4	Identification of radiographs	7
5.5	Marking	7
5.6	Overlap of films	7
5.7	Image quality indicator (IQI)	7
6	Recommended techniques for making radiographs	7
6.1	Test arrangements	7
6.2	Choice of X-ray tube voltage and radiation source	8
6.3	Film systems and screens	9
6.4	Alignment of beam	11
6.5	Reduction of scattered radiation	11
6.6	Source-to-object distance	11
6.7	Maximum area for a single exposure	13
6.8	Density of radiograph	14
6.9	Processing	14
6.10	Film viewing conditions	14
7	Test report	14