

DIN EN ISO 2400:2013-01 (E)

Non-destructive testing - Ultrasonic testing - Specification for calibration block No. 1 (ISO 2400:2012)

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Terms and definitions	4
4	Manufacture	4
4.1	Steel	4
4.2	Dimensions	4
4.3	Machining, heat treatment and surface finish	4
4.4	Reference marks	5
5	Velocities	5
6	Marking	5
7	Declaration of conformity	5
8	Possible modifications to block No. 1	5
8.1	General	5
8.2	Slots at zero point	5
8.3	Circular reflector	5
8.4	Block thickness	6
9	Existing blocks	6
Annex A (informative)	Determination of velocities	10
A.1	General	10
A.2	Longitudinal waves	10
A.3	Transverse waves	10