

# DIN EN 1467:2012-06 (E)

## Natural stone - Rough blocks - Requirements

---

<b>Contents</b>		<b>Page</b>
Foreword .....		3
<b>1</b>	<b>Scope .....</b>	<b>5</b>
<b>2</b>	<b>Normative references .....</b>	<b>5</b>
<b>3</b>	<b>Terms and definitions .....</b>	<b>5</b>
<b>4</b>	<b>Requirements .....</b>	<b>7</b>
<b>4.1</b>	<b>Requirements for geometric characteristics .....</b>	<b>7</b>
<b>4.1.1</b>	<b>Measurement criteria .....</b>	<b>7</b>
<b>4.1.2</b>	<b>Requirements on shape .....</b>	<b>8</b>
<b>4.1.3</b>	<b>Requirements for volume .....</b>	<b>8</b>
<b>4.1.4</b>	<b>Requirements for mass .....</b>	<b>8</b>
<b>4.2</b>	<b>Requirements of natural stone for rough blocks .....</b>	<b>8</b>
<b>4.2.1</b>	<b>General .....</b>	<b>8</b>
<b>4.2.2</b>	<b>Denomination .....</b>	<b>8</b>
<b>4.2.3</b>	<b>Visual appearance .....</b>	<b>8</b>
<b>4.2.4</b>	<b>Apparent density and open porosity .....</b>	<b>9</b>
<b>4.2.5</b>	<b>Flexural strength .....</b>	<b>9</b>
<b>4.2.6</b>	<b>Other requirements .....</b>	<b>9</b>
<b>5</b>	<b>Marking .....</b>	<b>9</b>
<b>6</b>	<b>Evaluation of conformity and factory production control .....</b>	<b>9</b>
<b>6.1</b>	<b>Evaluation of conformity .....</b>	<b>9</b>
<b>6.2</b>	<b>Initial type testing .....</b>	<b>10</b>
<b>6.3</b>	<b>Factory production control .....</b>	<b>10</b>
<b>Annex A (informative)</b>	<b>Sampling .....</b>	<b>12</b>
<b>A.1</b>	<b>General .....</b>	<b>12</b>
<b>A.2</b>	<b>Principles of sampling .....</b>	<b>12</b>
<b>A.3</b>	<b>Taking bulk samples .....</b>	<b>12</b>
<b>A.4</b>	<b>Preparing a sampling plan .....</b>	<b>12</b>
<b>A.5</b>	<b>Sampling apparatus .....</b>	<b>13</b>
<b>A.6</b>	<b>Sampling methods .....</b>	<b>13</b>
<b>A.6.1</b>	<b>General .....</b>	<b>13</b>
<b>A.6.2</b>	<b>Sampling from quarries .....</b>	<b>13</b>
<b>A.6.3</b>	<b>Sampling from plants .....</b>	<b>14</b>
<b>A.6.4</b>	<b>Sampling from buildings .....</b>	<b>14</b>
<b>A.7</b>	<b>Marking, packaging and dispatch of the samples .....</b>	<b>14</b>
<b>A.8</b>	<b>Sampling report .....</b>	<b>14</b>
<b>Bibliography .....</b>		<b>16</b>