

DIN EN 15234-4:2012-04 (E)

Solid biofuels - Fuel quality assurance - Part 4: Wood chips for non-industrial use

| Contents | | Page |
|-----------------------|---|-------------|
| Foreword | | 3 |
| Introduction | | 4 |
| 1 | Scope | 5 |
| 2 | Normative references | 5 |
| 3 | Terms and definitions | 5 |
| 4 | Symbols and abbreviations | 6 |
| 5 | Quality assurance and quality control measures | 6 |
| 5.1 | General | 6 |
| 5.2 | Traceability | 7 |
| 5.3 | Production requirements | 7 |
| 5.4 | Fuel requirements for the final product (Step 1) | 8 |
| 5.5 | Process description (Steps 2, 3 and 4) | 8 |
| 5.6 | Measures to assure the quality of the product (Step 5) | 10 |
| 5.6.1 | Inspection of incoming raw material and other goods | 10 |
| 5.6.2 | Wood chips production | 10 |
| 5.6.3 | Distribution | 10 |
| 5.7 | Routines for separate handling of nonconforming raw materials and solid biofuels (Step 6) | 11 |
| 6 | Product declaration of fuel quality and labelling | 11 |
| Annex A (informative) | Examples of product declarations | 12 |
| Annex B (informative) | A-deviations | 14 |
| Bibliography | | 15 |