

ISO 814:2011-11 (E)

Rubber, vulcanized or thermoplastic - Determination of adhesion to metal - Two-plate method

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Principle	1
4	Apparatus	2
5	Calibration	2
6	Test piece	2
6.1	Dimensions	2
6.2	Preparation	2
6.3	Number	3
6.4	Conditioning	4
7	Procedure	4
8	Expression of results	4
8.1	Adhesion value	4
8.2	Adhesion failure symbols	4
9	Test report	5
Annex A (normative) Calibration schedule		6
A.1	Inspection	6
A.2	Schedule	6