

ISO 11666:2010-12 (E)

Non-destructive testing of welds - Ultrasonic testing - Acceptance levels

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Measurement of indication length	1
4	Sensitivity setting and levels	2
5	Acceptance levels	2
5.1	General	2
5.2	Longitudinal indications	3
5.3	Transverse indications	3
5.4	Grouping of indications	3
5.5	Cumulative length of acceptable indications	4
Annex A (normative) Levels		5
Annex B (normative) Fixed amplitude level technique		17