

# ISO 813:2010-08 (E)

## Rubber, vulcanized or thermoplastic - Determination of adhesion to a rigid substrate - 90 degree peel method

---

<b>Contents</b>		<b>Page</b>
Foreword .....		iv
1	Scope .....	1
2	Normative references .....	1
3	Principle .....	1
4	Apparatus .....	2
5	Test pieces .....	2
5.1	Dimensions .....	2
5.2	Preparation .....	3
5.3	Number .....	4
5.4	Conditioning before testing .....	4
6	Test temperature and humidity .....	4
7	Procedure .....	5
8	Expression of results .....	5
8.1	Adhesion strength .....	5
8.2	Adhesion failure symbols .....	5
9	Precision .....	5
10	Test report .....	6
Annex A (informative) Analysis of the viscoelastic behaviour of the bond .....		7
Annex B (normative) Calibration schedule .....		8
Bibliography .....		10