

# DIN EN ISO 11666:2011-04 (E)

## Non-destructive testing of welds - Ultrasonic testing - Acceptance levels (ISO 11666:2010)

---

<b>Contents</b>		<b>Page</b>
<b>Foreword</b>	.....	<b>3</b>
<b>1</b>	<b>Scope</b> .....	<b>4</b>
<b>2</b>	<b>Normative references</b> .....	<b>4</b>
<b>3</b>	<b>Measurement of indication length</b> .....	<b>4</b>
<b>4</b>	<b>Sensitivity setting and levels</b> .....	<b>5</b>
<b>5</b>	<b>Acceptance levels</b> .....	<b>5</b>
<b>5.1</b>	<b>General</b> .....	<b>5</b>
<b>5.2</b>	<b>Longitudinal indications</b> .....	<b>6</b>
<b>5.3</b>	<b>Transverse indications</b> .....	<b>6</b>
<b>5.4</b>	<b>Grouping of indications</b> .....	<b>6</b>
<b>5.5</b>	<b>Cumulative length of acceptable indications</b> .....	<b>7</b>
<b>Annex A (normative)</b>	<b>Levels</b> .....	<b>8</b>
<b>Annex B (normative)</b>	<b>Fixed amplitude level technique</b> .....	<b>20</b>