ISO 8074:2025-05 (E)

Aerospace - Surface treatment of austenitic stainless steel parts

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Technical requirements 2
4.1 General 2
4.2 Technical requirements 2
4.3 Process details 3
4.3.1 Degreasing cleaning 3
4.3.2 Removal of scale and oxides 3
4.3.3 Etching prior to penetrant inspection 5
4.3.4 Smoothing surface 6
4.3.5 Passivation 7
4.3.6 Rinse and dry 8
4.3.7 Rework 8

5 Quality control 8
5.1 Responsibility for inspection 8
5.2 Batch acceptance tests 8
5.2.1 Appearance 8
5.2.2 Corrosion resistance 8
5.3 Process control tests 8
5.4 Process qualification tests 9
5.5 Solution control 9
5.6 Inspection and test 9
5.6.1 Appearance 9
5.6.2 Corrosion resistance 10
5.7 Approval 10

6 Packaging and delivery 11
6.1 Packaging 11
6.2 Delivery 11