

ISO 7661:2024-10 (E)

Aerospace fluid systems - Clamp blocks for tube lines having axial alignment - Design requirements and qualification testing (metric series)

Contents

Page

- Foreword..... iv
- 1 Scope 1
- 2 Normative references 1
- 3 Terms and definitions 1
- 4 Classification of clamp blocks 3
- 5 Dimensions of clamp blocks 4
 - 5.1 Maximum height 4
 - 5.2 Nominal radius 4
 - 5.3 Width of removable parts 4
 - 5.4 Clamp block bolt spacing 5
 - 5.4.1 Modular clamp block 5
 - 5.4.2 Monobloc clamp block 5
- 6 Temperature conditions 5
- 7 Qualification tests 5
 - 7.1 Electrical tests (for clamp blocks with electrical grounding) 5
 - 7.1.1 Measurement of the electrical contact resistance 5
 - 7.2 Mechanical tests 6
 - 7.2.1 Sliding test under temperature 6
 - 7.2.2 Sliding test combined with contamination 7
 - 7.2.3 Vibration test 8
 - 7.3 Climatic tests 9
 - 7.3.1 General 9
 - 7.3.2 Low temperature test 9
 - 7.3.3 High temperature test 9
 - 7.3.4 Salt spray test 9
 - 7.4 Flame resistance test 9
 - 7.4.1 General 9
 - 7.4.2 Test apparatus 9
 - 7.4.3 Test procedure 10
 - 7.4.4 Acceptance criteria 10
- Bibliography 12