

ISO 9621:2024-05 (E)

Space systems - Methods to decide thermal vacuum test cycles of recurring production according to precipitation efficiency and reliability

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms, definitions, and abbreviated terms	1
3.1	Terms and definitions	1
3.2	Abbreviated terms	2
4	Methods of TVT cycles determination	3
4.1	General	3
4.2	Failure data collection and analysis	3
4.3	Method 1 - Precipitation efficiency method	4
4.3.1	General	4
4.3.2	Precipitation efficiency estimation	5
4.4	Method 2 - Reliability method	6
4.4.1	General	6
4.4.2	Reliability method	6
4.5	Empirical equivalent fatigue exponent by failure data	7
	Annex A (informative) Theory of estimating PE and its lower band limit	9
	Annex B (informative) Worked example	11
	Bibliography	16