ISO 9528:2022-01 (E)

Aerospace - Standard-weight polytetrafluoroethylene (PTFE) hose ass emblies, classification 204 °C/21 000 kPa - Procurement specification

Contents

Page

Foreword ..... **v**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **1**

4 Requirements **1**

4.1 General 1
4.2 Qualification 2
4.3 Materials 2
4.3.1 General 2
4.3.2 Metals 2
4.4 Construction 2
4.4.1 General 2
4.4.2 Inner tube 3
4.4.3 Reinforcement 3
4.4.4 Fittings 3
4.5 Inner tube 3
4.5.1 Density and relative density 3
4.5.2 Tensile strength 3
4.5.3 Elongation 3
4.5.4 Tube roll 4
4.5.5 Tube proof-pressure 4
4.5.6 Electrical conductivity 4
4.6 Hose 4
4.6.1 Dimensional requirements 4
4.6.2 Physical requirements 4
4.6.3 Bore check 4
4.7 Screw threads 4
4.8 Part numbering of interchangeable parts 4
4.9 Identification of products 4
4.9.1 General 4
4.9.2 Fittings 6
4.9.3 Hose assembly 6
4.10 Workmanship 6
4.10.1 General 6
4.10.2 Dimensions and tolerances 6
4.10.3 Cleaning 6
4.11 Hose assembly — Test and performance requirements 6
4.11.1 Proof pressure 6
4.11.2 Elongation and contraction 6
4.11.3 Volumetric expansion 6
4.11.4 Leakage 7
4.11.5 Thermal shock 7
4.11.6 Impulse 7
4.11.7 Assembly flexibility 7
4.11.8 Stress degradation 7
4.11.9 Pneumatic surge 7
4.11.10 Pneumatic effusion 8
4.11.11 Repeated installation 9
4.11.12 Burst pressure at room temperature 9

4.11.13 Electrical conductivity ... 9
4.11.14 Fire resistance ... 9

5 Quality assurance ... 9
5.1 Responsibility for inspection ... 9
5.2 Classification of inspections ... 10
5.3 Qualification inspections ... 10
5.3.1 Qualification test samples ... 10
5.3.2 Test report, test samples and data for the purchaser ... 10
5.3.3 Qualification testing ... 12
5.3.4 Criteria for requalification ... 12
5.4 Quality conformance inspections ... 12
5.4.1 General ... 12
5.4.2 Individual tests ... 12
5.4.3 Sampling tests ... 12
5.4.4 Periodic control tests ... 13
5.4.5 Rejection and re-test ... 13
5.4.6 Changes in inspection procedures ... 13
5.4.7 Destructive test sample ... 13
5.5 Test conditions ... 14
5.5.1 Assembly, ends and hose ... 14
5.5.2 End connections ... 14
5.5.3 Test fluids ... 14
5.5.4 Temperature measurements ... 14
5.5.5 Pressure measurements ... 14
5.5.6 Preparation of test specimens ... 14
5.6 Inspection methods ... 15
5.6.1 Examination of product ... 15

6 Preparation for delivery ... 15
6.1 Storage and packaging ... 15
6.2 Marking ... 15

7 Ordering data ... 15

Annex A (informative) **Equivalent components ... 16**

Bibliography ... 17