ISO 4579:2021-11 (E)

Aerospace - Drives, internal, TORX® PARALOBE® drive - Geometrical definition, gaging and technical requirements

Contents

Page

Foreword ..... **iv**

Introduction ..... **v**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **1**

4 Basic fastener recess configuration **2**
4.1 General 2
4.2 Recess dimensions — metric and inch 2
4.3 Recess drive designation 3

5 Recess inspection **3**
5.1 Gaging equipment 3
5.2 Gaging procedure 4
5.3 Penetration type gage dimensions — metric and inch 5

6 Fastener recess torque test **5**
6.1 Fixture 5
6.2 Torque wrench/torsion machine 5
6.3 Driver bit 6
6.4 Test specimen 6
6.5 Fastener recess torque test procedure 6
6.6 Fastener recess torque values 6