

# ISO 4579:2021-11 (E)

## Aerospace - Drives, internal, TORX® PARALOBE® drive - Geometrical definition, gaging and technical requirements

---

<b>Contents</b>		<b>Page</b>
Foreword.....		iv
Introduction.....		v
<b>1</b>	<b>Scope</b> .....	<b>1</b>
<b>2</b>	<b>Normative references</b> .....	<b>1</b>
<b>3</b>	<b>Terms and definitions</b> .....	<b>1</b>
<b>4</b>	<b>Basic fastener recess configuration</b> .....	<b>2</b>
	4.1 General.....	2
	4.2 Recess dimensions — metric and inch.....	2
	4.3 Recess drive designation.....	3
<b>5</b>	<b>Recess inspection</b> .....	<b>3</b>
	5.1 Gaging equipment.....	3
	5.2 Gaging procedure.....	4
	5.3 Penetration type gage dimensions — metric and inch.....	5
<b>6</b>	<b>Fastener recess torque test</b> .....	<b>5</b>
	6.1 Fixture.....	5
	6.2 Torque wrench/torsion machine.....	5
	6.3 Driver bit.....	6
	6.4 Test specimen.....	6
	6.5 Fastener recess torque test procedure.....	6
	6.6 Fastener recess torque values.....	6