

ISO 10959:2016-03 (E)

Aerospace - MJ threads - Gauging

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Types of gauges	2
4.1	Gauges and setting plugs for external product threads	2
4.2	Gauges for internal product threads	2
5	Reference temperature	2
6	Function, design, and use of gauges	3
6.1	Gauges for external threads	3
6.1.1	Virtual pitch diameter indicating thread gauges	3
6.1.2	Solid or adjustable GO screw ring gauges	3
6.1.3	Simple pitch diameter indicating thread gauges	3
6.1.4	Major diameter gauges	4
6.1.5	Minor diameter gauges	4
6.1.6	Optical comparator checks	4
6.2	Gauging for internal threads	4
6.2.1	GO screw plug gauges	4
6.2.2	NOT GO screw plug gauges	4
6.2.3	Minor diameter gauges	4
6.2.4	Virtual pitch diameter indicating thread gauges	4
6.2.5	Simple pitch diameter indicating thread gauges	5
7	Setting gauges	5
8	Gauging of threads	5
Annex A (normative)	Prevalence of gauging by GO gauges	19
Bibliography		20