DIN EN 16602-70-36:2015-06 (E)

Space product assurance - Material selection for controlling stress-corrosion cracking; English version EN 16602-70-36:2014

Content

page

Foreword **5**

1 Scope **6**

2 Normative references **7**

3 Terms, definitions and abbreviated terms **8**

3.1 Terms from other standards 8

3.2 Terms specific to the present standard 8

3.3 Abbreviated terms 8

4 Principles **9**

4.1 Stress corrosion 9

4.2 Evaluation of metal alloys 9

5 Requirements **10**

5.1 Stress corrosion cracking resistance evaluation of metal alloys 10

5.1.1 Overview 10

5.1.2 Requirements for case 1 10

5.1.3 Requirements for Case 2 11

5.2 Materials selection criteria 11

5.2.1 General 11

5.2.2 High SCC resistance alloys 11

5.2.3 Moderate SCC resistance alloys 12

5.2.4 Low SCC resistance alloys 12

5.2.5 Unlisted materials 13

5.3 Design and assembly 13

5.4 Customer’s approval 13

Annex A (normative) **Request for SCC resistance evaluation - DRD** **23**

A.1 DRD identification 23

A.1.1 Requirement identification and source document 23

A.1.2 Purpose and objective 23

A.2 Expected response 23
A.2.1 Scope and content 23
A.2.2 Special remarks 23

Annex B (normative) **SCC resistance test specifications and procedures (Work Proposal) - DRD 24**
B.1 DRD identification 24
B.1.1 Requirement identification and source document 24
B.1.2 Purpose and objective 24
B.2 Expected response 24
B.2.1 Scope and content 24
B.2.2 Special remarks 24

Annex C (normative) **Stress-corrosion evaluation form (SCEF) - DRD 25**
C.1 DRD identification 25
C.1.1 Requirement identification and source document 25
C.1.2 Purpose and objective 25
C.2 Expected response 25
C.2.1 Scope and content 25
C.2.2 Special remarks 29

Annex D (informative) **Grain orientation 31**
D.1 Introduction 31
D.2 Anisotropy of grain orientation 31

Annex E (informative) **SCC resistance of alloys 35**
E.1 Stress corrosion susceptibility 35
E.2 Metal alloys 36
E.2.1 Aluminium 36
E.2.2 Steel 36
E.2.3 Nickel 36
E.2.4 Copper 36

Annex F (informative) **Stress sources 38**
F.1 Introduction 38
F.2 Stress sources 38

Bibliography 39

Figure C-1 : Example of a Stress-corrosion evaluation form 29
Figure D-1 : Grain orientations in standard wrought forms 32

Figure D-2 : Examples of tensile stresses in short transverse direction applied during assembly 33
Figure D-3 : Examples of tensile stresses in short transverse direction resulting from assembly 34
Figure E-1 : Typical residual stress distributions in 7075 Aluminium alloys 37

Tables

Table 5-1: Alloys with high resistance to stress-corrosion cracking 14
Table 5-2: Alloys with moderate resistance to stress-corrosion cracking.....18
Table 5-3: Alloys with low resistance to stress-corrosion cracking 20

Table F-1 : Sources of stress 38