DIN EN 16602-60-14:2014-12 (E)

Space product assurance - Relifing procedure - EEE components; English version EN 16602-60-14:2014

Contents

Page

Foreword 4

1 Scope 5

2 Normative references 6

3 Terms, definitions and abbreviated terms 7

3.1 Terms from other standards 7

3.2 Terms and definitions specific to the present standard 7

3.3 Abbreviated terms 11

3.4 Symbols 11

4 Environmental parameters for storage 12

4.1 General rules and requirements 12

4.1.1 Introduction 12

4.1.2 Procedures 12

4.1.3 Storage area and storage zone 12

4.1.4 Cleanliness 12

4.1.5 ESD protection 13

4.1.6 Packing – Packaging – Handling 13

4.1.7 Quality assurance requirements for storage areas 13

4.2 Storage conditions 13

4.2.1 Air 13

4.2.2 Temperature 13

4.2.3 Relative humidity (RH) 14

4.2.4 Package 14

5 Timing parameters 15

6 Control parameters 16

6.1 Test requirements 16

6.1.1 General requirements per EEE parts family: 16

6.1.2 Specific requirements per EEE parts family: 16

6.1.3 Electrical testing 18

6.1.4 External visual inspection 18

6.1.5 Seal test 18
6.2 Nonconformance 18
6.3 Relifing datecode 19
6.4 Relifing report 19
6.5 Certificate of Conformity 19
Annex A (normative) Relifing report - DRD 22
Annex B (informative) ESD 25
Bibliography 28

Figures

Figure 3-1: Timing parameters 10
Figure A-1 : Example of a relifing traveller sheet 24

Tables

Table 5-1: Timing parameters 15
Table 6-1: Control parameters and detailed application of categories 19
Table B-1 : ESD classes 27