

ISO/IEC 15421:2000-09 (E)

Information technology - Automatic identification and data capture techniques - Bar code master test specifications

| Contents | | Page |
|-----------------------|---|-------------|
| Foreword | | iv |
| Introduction | | v |
| 1 | Scope | 1 |
| 2 | Conformance | 1 |
| 3 | Normative references | 1 |
| 4 | Terms and definitions | 1 |
| 5 | Symbols and abbreviated terms | 3 |
| 6 | Physical requirements | 3 |
| 6.1 | Material | 3 |
| 6.1.1 | Dimensional stability | 3 |
| 6.1.2 | Archival properties | 3 |
| 6.2 | Physical requirements controlled by the manufacturing process | 3 |
| 6.2.1 | Target bar width | 3 |
| 6.2.2 | Bar width adjustment | 3 |
| 6.3 | Tolerances | 4 |
| 6.3.1 | Tolerance A - all symbologies | 4 |
| 6.3.2 | Tolerance B - two width symbologies | 4 |
| 6.3.3 | Tolerance C - (n,k) symbologies | 4 |
| 6.3.4 | Tolerance D - all symbologies | 4 |
| 6.4 | Bar edge characteristics | 4 |
| 6.4.1 | Bar edge conformance | 4 |
| 6.4.2 | Bar edge gradient | 4 |
| 6.5 | Defects | 5 |
| 6.6 | Quiet zones | 5 |
| 6.7 | Corner marks | 5 |
| 6.8 | Optical densities | 5 |
| 6.8.1 | Minimum density (Dmin) | 5 |
| 6.8.2 | Maximum density (Dmax) | 5 |
| 6.9 | Orientation | 5 |
| 6.10 | Polarity | 5 |
| 6.11 | Encodation | 5 |
| 6.12 | Human readable interpretation | 5 |
| 7 | Test methods | 6 |
| 7.1 | Bar and space width measurement | 6 |
| 7.1.1 | Conditions for dimensional measurements | 6 |
| 7.1.2 | Calculation of the achieved bar width adjustment | 6 |
| 7.2 | Test report and traceability | 7 |
| Annex A (informative) | Optical density profiles | 8 |