

ISO/TS 15311-1:2019 (E)

Graphic technology — Print quality requirements for printed matter — Part 1: Measurement methods and reporting schema

Contents

	Foreword
	Introduction
1	Scope
2	Normative references
3	Terms and definitions
4	Requirements
4.1	General
4.2	Single or multiple sheet assessment
4.2.1	Total number of sheets
4.2.2	Number of sheets measured
4.2.3	Reporting
4.3	Print quality measures
4.3.1	Overview
4.3.2	Colour, tone reproduction and gloss
4.3.2.1	General
4.3.2.2	Print substrate
4.3.2.3	Colour accuracy (absolute colour reproduction, process colours)
4.3.2.4	Colour accuracy (media relative colour reproduction, process colours)
4.3.2.5	Colour accuracy (media relative colour reproduction with BlackPoint compensation)
4.3.2.6	Gloss
4.3.2.7	Colour accuracy (spot colours)
4.3.3	Uniformity
4.3.3.1	General
4.3.3.2	Banding — Monochrome
4.3.3.3	Large area uniformity
4.3.3.4	Mottle — Monochrome
4.3.3.5	Graininess — Monochrome
4.3.3.6	Show through
4.3.3.7	Print-through resistance
4.3.4	Detail rendition capabilities
4.3.4.1	General
4.3.4.2	Line width
4.3.4.3	Line darkness
4.3.4.4	Line blurriness
4.3.4.5	Line raggedness
4.3.4.6	Modulation transfer function (MTF)
4.3.4.7	Effective addressability
4.3.4.8	Registration
4.3.4.8.1	Colour separation registration error
4.3.4.8.2	Front-to-back alignment error
4.3.4.8.3	Alignment relative to sheet
4.3.5	Permanence
4.3.5.1	General
4.3.5.2	Indoor light stability
4.3.5.3	Weathering
4.3.5.4	Thermal stability
4.3.5.5	Water resistance
4.3.5.5.1	Method 1: standing water evaporation

- 4.3.5.5.2 Method 2 — Standing water plus wiping
- 4.3.5.5.3 Reporting
- 4.3.5.6 Scratch resistance
- 4.3.5.7 Abrasion resistance (transportation of sheets)
- 4.3.5.7.1 Alternative test method
- 4.3.5.7.2 Reporting
- 4.3.6 Artefacts
- 4.3.6.1 Background extraneous marks and voids (monochrome)
- 4.3.6.1.1 Reporting
- 4.4 Printing conditions

Annex A (informative) Sampling of sheets

- A.1 Calculating the number of sheets to be sampled
- A.2 Desired maximum error E
- A.3 Reliability coefficient Z
- A.4 Ratio of population mean P
- A.5 Total number of sheets N
- A.6 Statistical distribution

Annex B (informative) Estimation of BlackPoint from control strip

Annex C (informative) Calculation of 95th percentile

- C.1 General
- C.2 Recommended calculation for different sizes of data sets
- C.3 Nearest-rank
- C.4 Linear interpolation between closest ranks
- C.5 The weighted percentile method

Page count: 32